

Warranty Information

The warranty below has been drafted to comply with Federal Law applicable to products manufactured after July 4, 1975. This warranty is extended only to the original purchaser/consumer (or dealer non-consumer who does not buy for resale).

Tuffcare® warrants that its proprietary Institutional Beds will be free from defective workmanship and materials for a period of two (2) years following the date of original manufacture with the following exceptions: All welds are warranted for the life of the bed. Electronics on the beds are warranted for one (1) year. The warranty period commences on the original manufacture date. If within such warranty period any such product proven to Tuffcare® satisfaction to be defective, such product will be repaired or replaced at Tuffcare® option.

Tuffcare® sole obligation and your exclusive remedy under this warranty shall be limited to such repair and/or replacement. This warranty does not include any labor charges incurred in replacement parts installation. Freight charges to the factory are at the expense of the consumer or seller. Return freight charges will be prepaid by Tuffcare®. For warranty service, please contact the authorized dealer from whom you purchased your Tuffcare® products. In the event that you do not receive satisfactory warranty service, please write directly to Tuffcare®: PO Box 667437, Pompano Beach, Florida 33066-7437. DO NOT RETURN PRODUCTS WITHOUT PRIOR AUTHORIZATION.

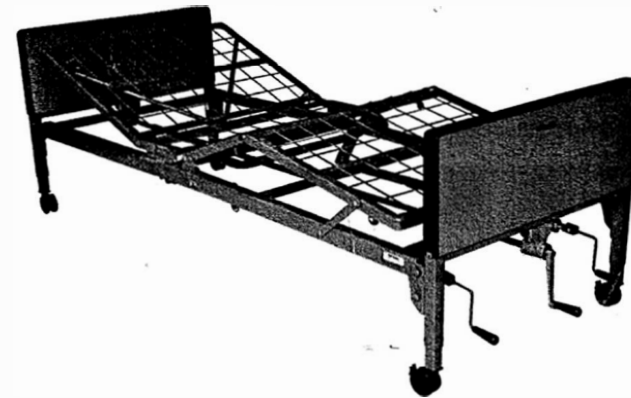
LIMITATIONS AND EXCLUSIONS: The foregoing warranty shall not apply to products subjected to negligence, abuse, misuse, improper operation, improper maintenance, improper storage or damages beyond Tuffcare® control. The evaluation will be solely determined by Tuffcare®. The warranty shall not apply to problems arising from normal wear, or failure to follow instructions, or if parts are not manufactured by Tuffcare®, or not comply with original equipment specifications that are added to Tuffcare® products.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND SHALL NOT EXTEND BEYOND THE DURATION OF THE EXPRESS WARRANTY PROVIDED HEREIN. TUFFCARE® SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.

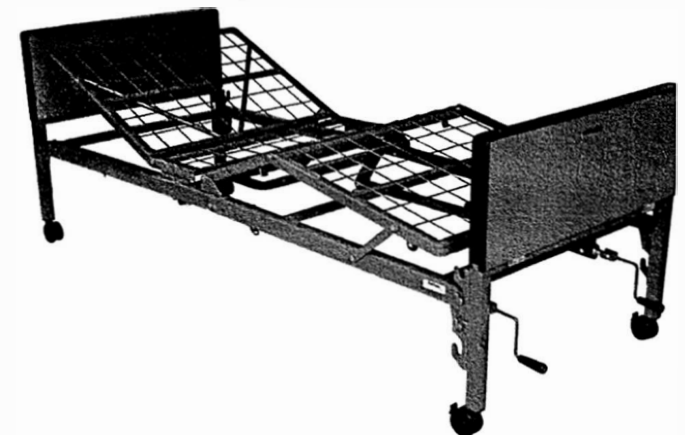
This warranty gives you specific rights and you may also have other legal rights which vary from state to state. Some states do not allow the exclusion or limitations of incidental or consequential damage, or limitation on how long an implied warranty lasts, therefore, the above exclusion and limitation may not apply to you.

Operation Manual

Century Manual
Homecare Beds T1020 / T1520



T1020



T1520

Tuffcare®
HIGHER STANDARD FOR HEALTH CARE™

Table of Contents

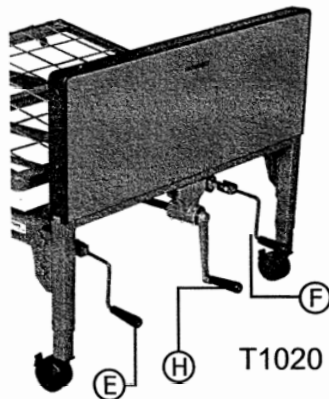
Overview T1020.....	1
Overview T1520.....	2
Safety Precautions.....	3
Main Components.....	4
Assembly Instructions.....	5-7
Operation Instructions.....	8
Preventative Maintenance.....	9
Warranty Information.....	Back Cover

Preventative Maintenance

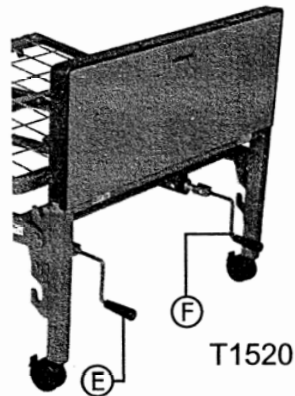
1. Check and tighten all nuts and bolts if necessary.
2. On the bed shaft, inspect the shaft to make sure locking pin is connected and shaft ends are not worn or bent.
3. Before delivery, activate each function, Hi/Lo, head section, and foot section to assure that they are operating properly. Return all functions to their lowest position.

Operation Instructions

1. Before operating, make sure the casters are in their proper operating position.
2. To install and raise/lower optional side rails: Slide rails into brackets using pin lock adjustment.
3. Operating this device with any part of the body in the frame can result in injury. Do not place arm or head into the frame while operating. Stand clear of device frame before operating.
4. Rotating Parts. Keep fingers and arms away while any mechanism are moving
5. Pinch Points. Keep fingers and arms away when bed parts are moving.



T1020



T1520

Century Manual Bed

To raise the bed - Turn crank (H) clockwise

To lower the bed - Turn crank (H) counter clockwise

To raise head section - Turn crank (E) clockwise

To lower head section - Turn crank (E) counter clockwise

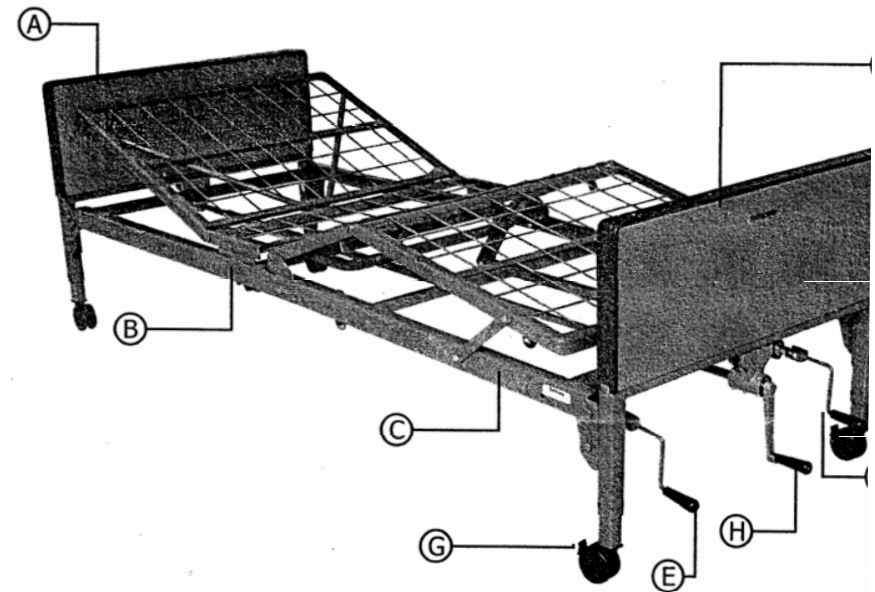
To raise foot section - Turn crank (F) clockwise

To lower foot section - Turn crank (F) counter clockwise

Overview

Congratulations on your purchase of a Tuffcare® homecare bed. Our homecare bed is engineered and designed with durability and easy maintenance in mind. Read through this manual and get acquainted with your institutional bed. Follow the maintenance schedule to ensure proper function of your bed.

T1020



- A. Head Board
- B. Head Frame
- C. Foot Frame
- D. Foot Board

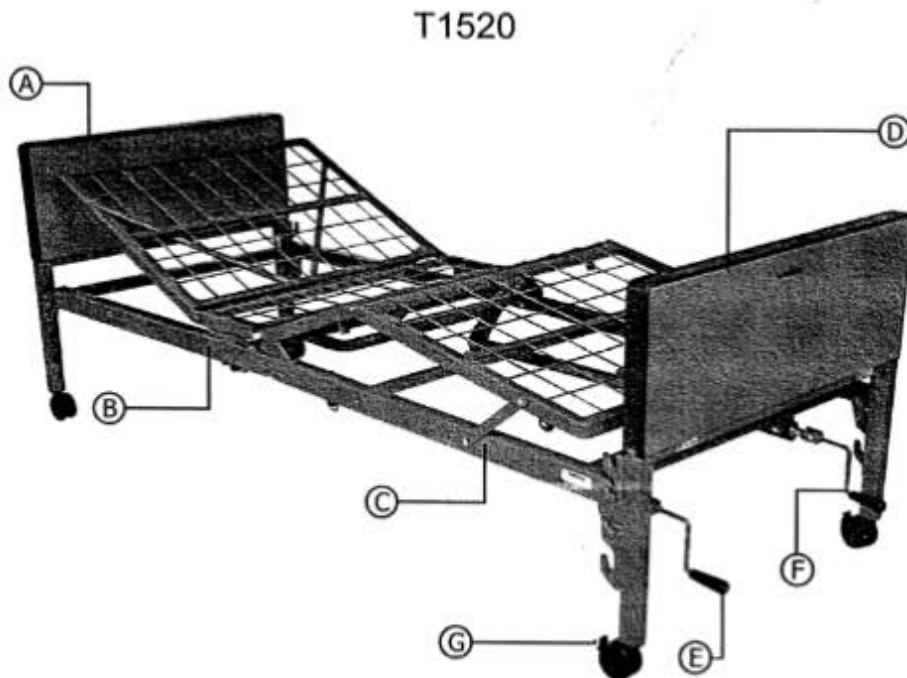
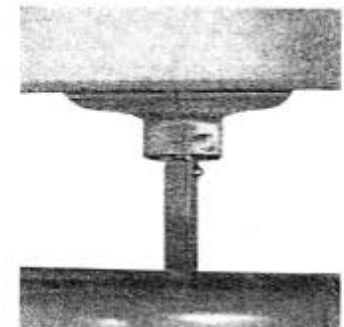
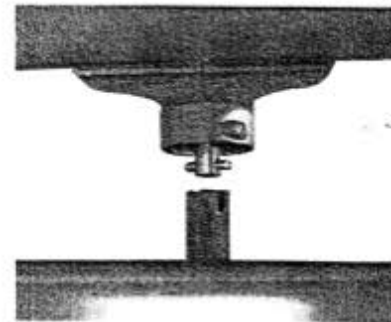
- E. Head Crank
- F. Foot Crank
- G. Caster Brake Lever
- H. Hi/Low Crank

Overview

- The Hi/Lo shaft has 4 holes for positioning adjustments on it, and is designed to be a universal fit.



- The Hi/Lo drive shaft has one end with a short shaft that is spring-loaded. Connect the spring-loaded end of the long drive shaft onto the hand crank shaft located on the foot board, pull the shaft towards bed end, and connect the other end of the drive shaft on the T-shape gear of the head board end.

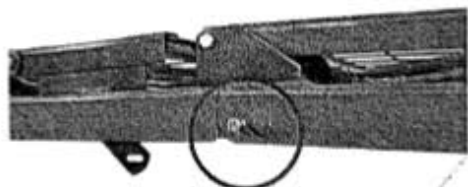


A. Head Board
B. Head Frame
C. Foot Frame
D. Foot Board

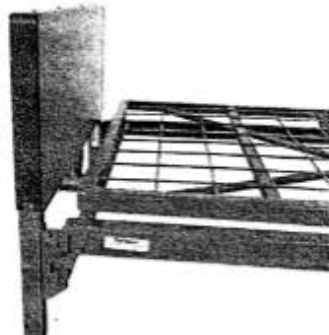
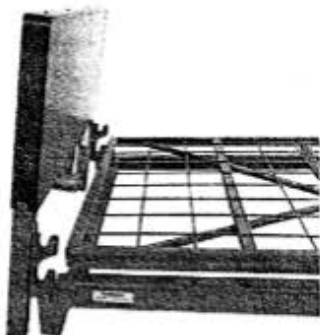
E. Head Crank
F. Foot Crank
G. Caster Brake Lever

Safety Precautions

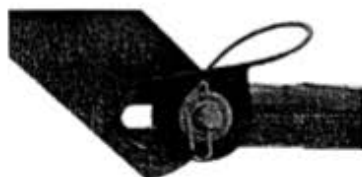
3. Then rotate the bed to have the top setting facing up. Line up the two holes on both ends of the frame, and secure the hex bolts in the middle of the frame on both sides.



4. With the two frames connected and steel rod section of the frames facing up, slide the head board and the foot board onto the frame corner plate rivets. All head boards are taller than the foot boards.



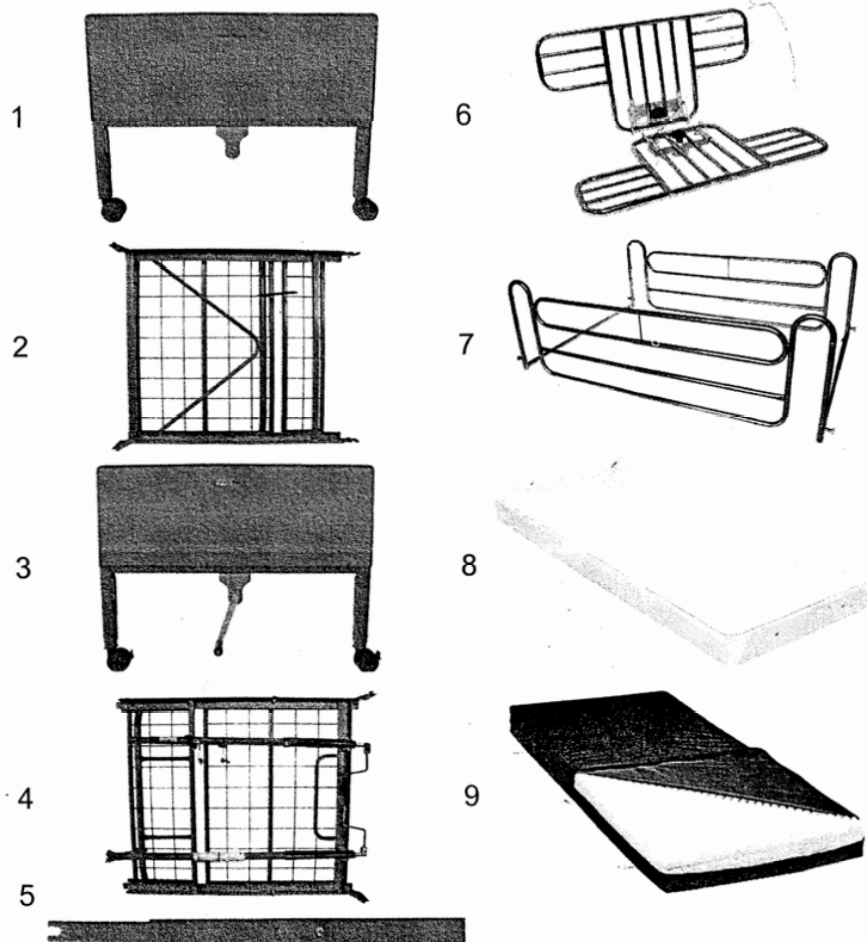
5. Pull to release the cotter pin from the clevis holding pin. Align the drive shaft hole with the oval holes on the lifting plate. Twist the drive shaft for the desired length. Secure the holding pin on both sides of the left plate. Then reattach the cotter pin to lock.



- Keep fingers and arms away while any mechanism are moving. Rotating Parts.
- Pinch Point. Keep fingers and arms away when bed is in motion.
- Do not operate your Century Manual bed until you have read and fully understand this manual.
- Do not operate your Century Manual bed until the bed is fully assembled and checked.
- Do not expose your Century Manual to any weather or moisture conditions.
- Do not leave loose clothing or self in between any moving parts.
- Do not use your Century Manual bed with an improper mattress.

Main Components

Before unpacking, inspect for any obvious damage to the carton and contents. If damage is found contact your dealer. The homcare bed comes packaged in two cartons. Carefully unpack the components. The Hi/Lo shaft is cable tied to the bottom part of the foot frame. Detach it and remove all packing materials. Century manual homcare bed contain five main parts.



Standard Components:

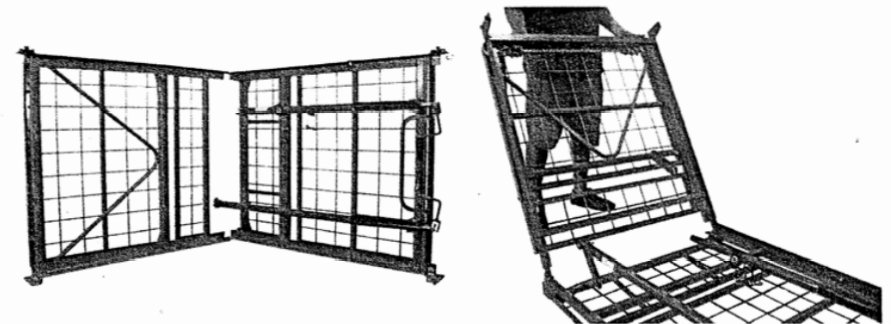
1. Head Board
2. Head Frame
3. Foot board
4. Foot Frame
5. Hi/Lo drive shaft

Optional Components:

6. Half Rail (T100)
7. Full Rail (T220)
8. Spring mattress (T500)
9. Pressure reduction mattress (T701CP)

Assembly Instructions

1. First assemble the foot & head frame. It can be assembled with the foot section (A) upside down, flat on the floor with the metal rods facing the floor, or with the foot section on its side, which ever is easier.



2. Temporarily remove the 2 hex bolts and nuts located in the middle joint of the head frame. Pick up the head frame (B) and at a 75° angle fit the frame hooks onto the two shoulder rivets on the side rail of the foot frame. Rotate the head frame until it is lined up with the foot frame. Lock the hooks securely onto the shoulder rivets.

