

LIMITED WARRANTY

The warranty below has been drafted to comply with Federal Law applicable to products manufactured after July 4, 1975. This warranty is extended only to the original purchaser/consumer (or dealer non-consumer who does not buy for resale).

Tuffcare® warrants that its proprietary Homecare Beds will be free from defective workmanship and materials for a period of two (2) years following the date of original manufacture with the following exceptions: All welds are warranted for the life of the bed. Electronics on the beds are warranted for one (1) year. The warranty period commences on the original manufacture date. If within such warranty period any such product proven to Tuffcare® satisfaction to be defective, such product will be repaired or replaced at Tuffcare® option.

Tuffcare® sole obligation and your exclusive remedy under this warranty shall be limited to such repair and/or replacement. This warranty does not include any labor charges incurred in replacement parts installation. Freight charges to factory are at the expense of consumer or seller. Return freight charges will be prepaid by Tuffcare®. For warranty service, please contact the authorized dealer from whom you purchased your Tuffcare® products. In the event you do not receive satisfactory warranty service, please write directly to Tuffcare®. **DO NOT RETURN PRODUCTS WITHOUT PRIOR AUTHORIZATION.**

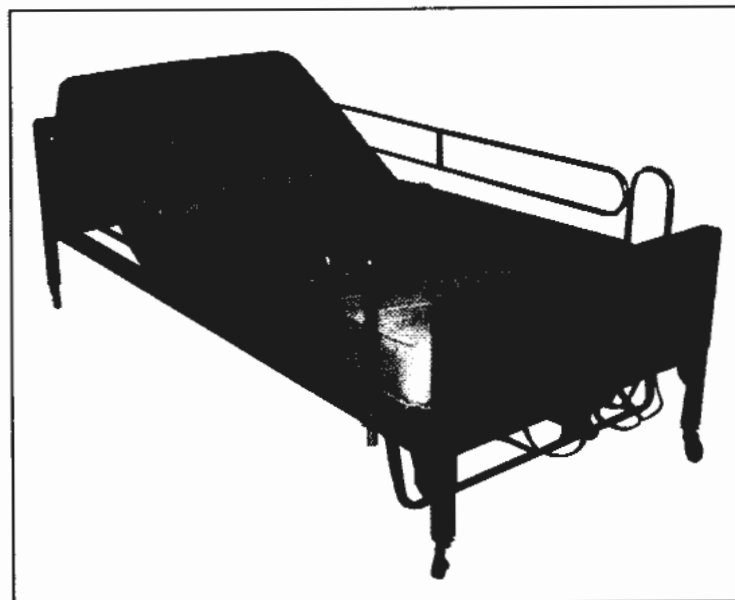
LIMITATIONS AND EXCLUSIONS: The foregoing warranty shall not apply to products subjected to negligence, abuse, misuse, improper operation, improper maintenance, improper storage, or damages beyond Tuffcare® control. The evaluation will be solely determined by Tuffcare®. The warranty shall not apply to problems arising from normal wear, or failure to follow instructions, or if parts not manufactured by Tuffcare®, or not comply with original equipment specifications are added to a Tuffcare® product.

THE FOREGOING WARRANTY IS EXCLUSIVE AND IN LIEU OF ALL OTHER WARRANTIES, IMPLIED WARRANTIES, INCLUDING BUT NOT LIMITED TO THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE AND SHALL NOT EXTEND BEYOND THE DURATION OF THE EXPRESS WARRANTY PROVIDED HEREIN. TUFFCARE® SHALL NOT BE LIABLE FOR ANY CONSEQUENTIAL OR INCIDENTAL DAMAGES WHATSOEVER.

This warranty gives you specific legal rights and you may also have other legal rights which vary from state to state. Some states do not allow the exclusion or limitations of incidental or consequential damage, or limitation on how long an implied warranty lasts, therefore, the above exclusion and limitation may not apply to you.

OPERATION MANUAL

HEMOCARE BEDS: T1000, T2000, T3000
T1500, T2500



Tuffcare®
HIGHER STANDARD FOR HEALTH CARE™

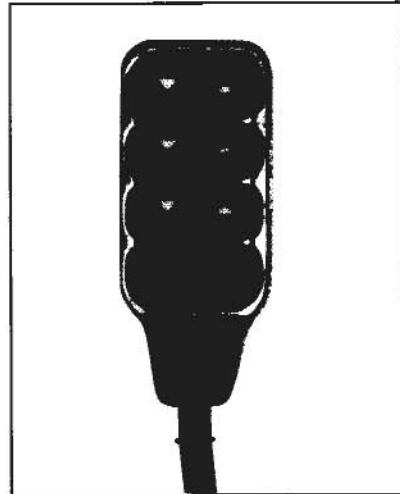
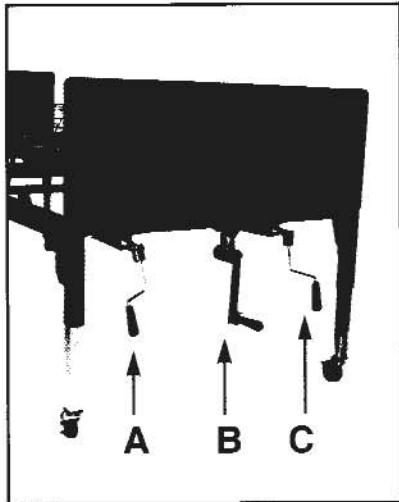
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PREVENTIVE MAINTENANCE

1. After 4-6 months of use, remove the head & foot pull tube covers and lightly grease the screw.
2. All pull tubes and motors are mounted with nuts and bolts with lock washers, however check for any looseness or damage before delivery. Make sure locking pin is connected to short head pull tube.
3. Inspect all cords for wear and cuts and replace if necessary.
5. Check electrical motor and hand control connectors to make sure they are tight fitting and not damaged.
6. On the shaft beds, inspect the shaft to make sure locking pin is connected and shaft ends are not worn or bent.
7. Every 4-6 months, remove one panel of the shaft bed ends and lightly grease the screws.
8. On the T1000, T2000 bed ends, operate each end to make sure Hi/Lo is functioning properly.
9. Inspect the fabric for damage or any missing helicals and replace links or helicals if necessary.
10. Before delivery, activate each function, Hi/Lo, head section, and foot section to assure that they are operating properly. Return all functions to their lowest position.

OPERATING INSTRUCTION



To raise or lower bed

- Full electric bed - To raise bed, press on button
- To lower bed, press on button
- Semi electric & manual bed - To raise bed crank clockwise on point B
- To lower bed crank counter clockwise on point B

To raise or lower head section

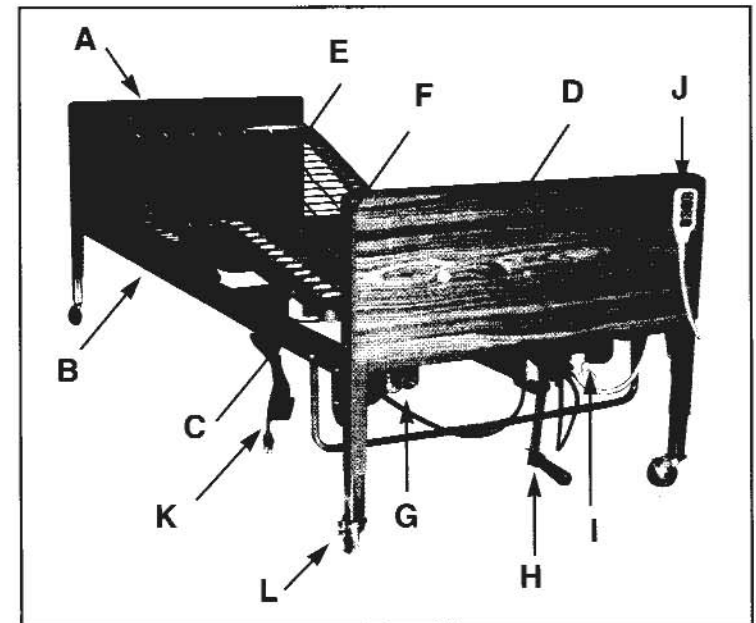
- Electric bed - To raise bed, press on button
- To lower bed, press on button
- Manual bed - To raise bed crank clockwise on point A
- To lower bed crank counter clockwise on point A

To raise or lower foot section

- Electric bed - To raise bed, press on button
- To lower bed, press on button
- Manual bed - To raise bed crank clockwise on point C
- To lower bed crank counter clockwise on point C

FORWARD

Congratulations on your purchase of a Tuffcare® homecare bed! Our homecare bed is engineered & designed with durability & easy maintenance in mind. Read through this manual and get acquainted with your homecare bed. Follow the maintenance schedule to ensure proper function of your bed.

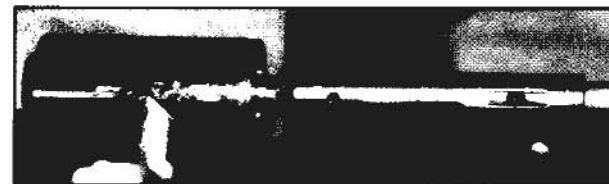


- | | |
|----------------|--------------------------------------|
| A. HEAD BOARD | G. HEAD MOTOR OR HAND CRANK |
| B. HEAD FRAME | H. HI-LO MOTOR OR HAND CRANK |
| C. FOOT FRAME | I. FOOT MOTOR OR HAND CRANK |
| D. FOOT BOARD | J. HEAD CONTROL (NOT ON MANUAL BEDS) |
| E. HEAD SPRING | K. POWER CORD (NOT ON MANUAL BEDS) |
| F. FOOT SPRING | L. BRAKE RELEASE LEVER |

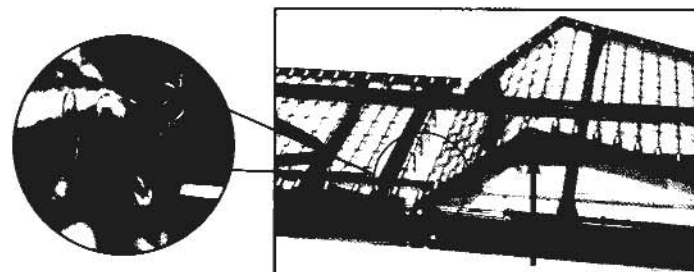
SAFETY PRECAUTIONS

- Do not operate your homecare bed until you have read and fully understand this manual.
- Do not operate your homecare bed until the homecare bed is fully assembled and checked.
- Do not expose your homecare bed to weather or moisture.
- Do not leave loose clothing or self in between any moving parts.
- Do not expose electrical components to any high flammable items.
- Do not use your homecare bed with improper mattress.
- Do not exceed the bed's maximum weight capacity of 460 lbs.
- Do not operate your homecare bed with any cut or loose cords, worn or damaged fittings.

7. The hi/lo shaft has one end with a short shaft that is spring loaded. Connect the spring-loaded end of the long drive shaft onto the hi/lo motor shaft, or the hand crank shaft for manual bed, pull shaft towards bed end, and connect the other end of the drive shaft onto the shaft on the gear box of the head board end.



8. Connect the large clips at the mid of the frame to complete the bed assembly. Use either the hand crank or the motor, move the top foot spring part to its fullest. Hook the clips located in the middle of the spring mattress to end holes on the foot spring.

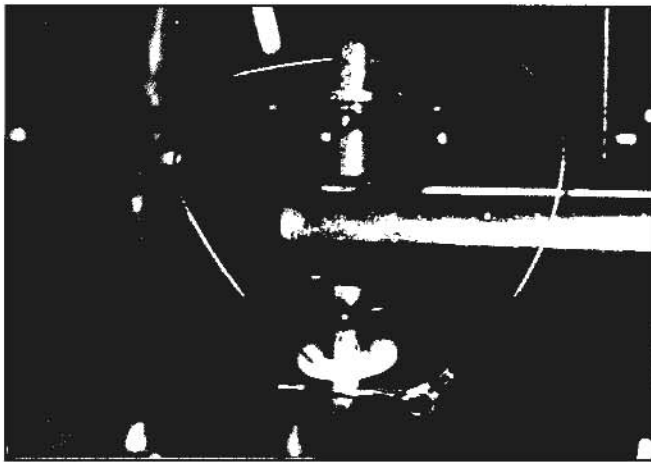


- * It is very important to lift top spring section up, otherwise the clip will not reach. Be sure to keep hands off moving parts when doing so.

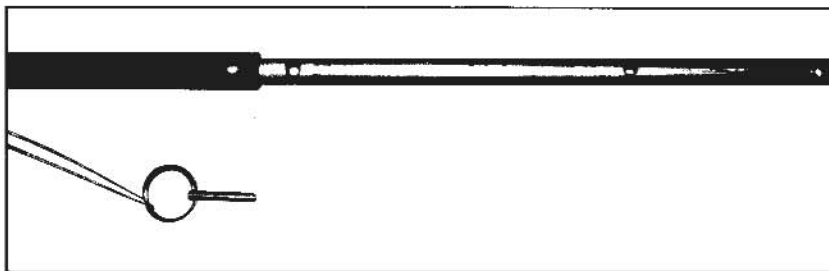
9. For motorized beds, T2000 & T3000, a spare hand crank is added in case of motor failure. Attach it to the motor shaft facing outside of the foot board to operate.



- The longer, head frame drive tube, needs to be attached to the head section's left plates. Release the inner drive shaft from within the drive tube by pulling out the secure pin. Pull it forward to line up with the oval holes on the left plates. Secure pin on both sides of the drive shaft as the following figure.



- The hi/lo shaft fits all three style beds. The chrome-plated inner shaft has two holes in it. To assemble the shaft for the full electric bed, slide the inner shaft out until the first hole lines up with the hole on the outer shaft and insert the locking pin completely through both outer and inner shafts. For Semi and manual beds, slide the inner shaft out until the second hole lines up with the hole on the outer shaft and insert the locking pin as above.

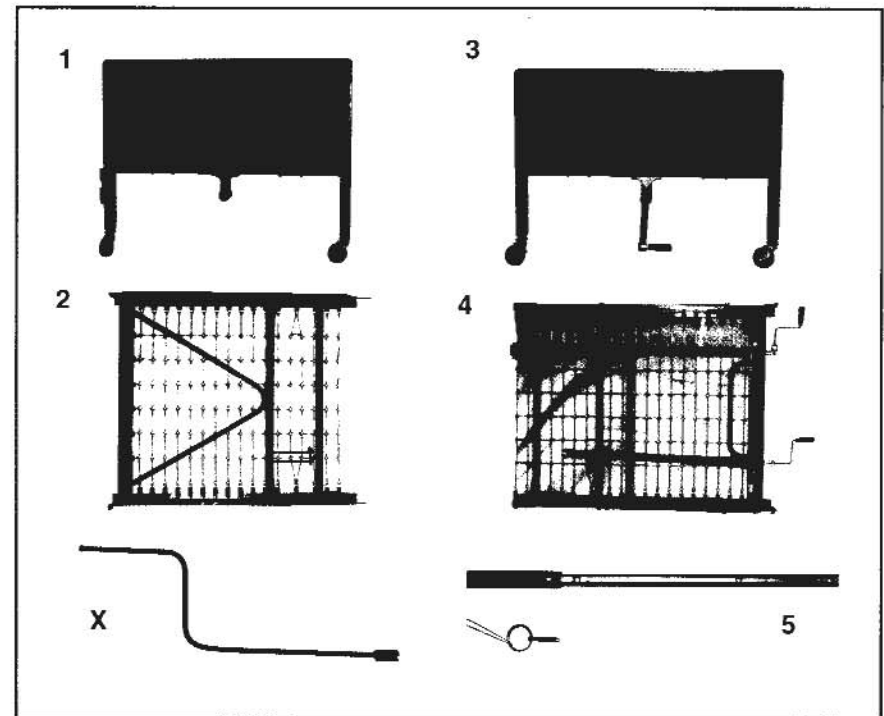


MAIN COMPONENT

Before unpacking, inspect for any obvious damage to the carton and contents. If damage is found, contact your dealer.

Homecare bed contains five main parts

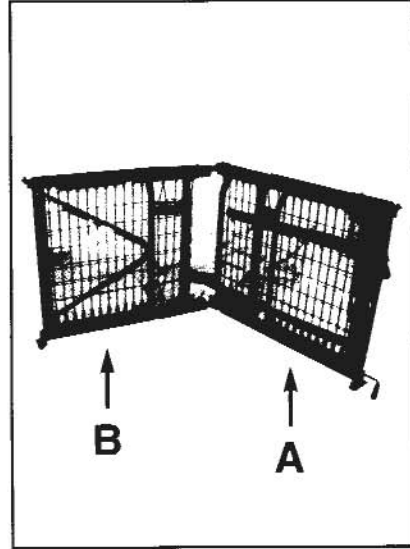
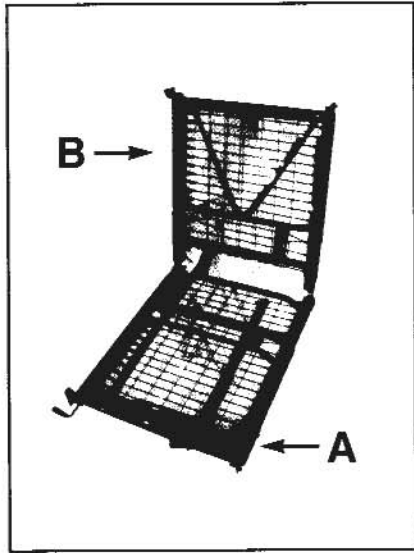
Emergency crank on electrical beds only



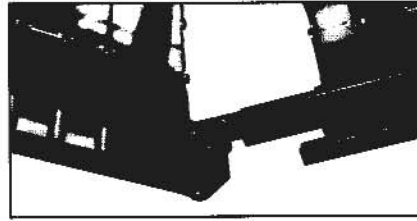
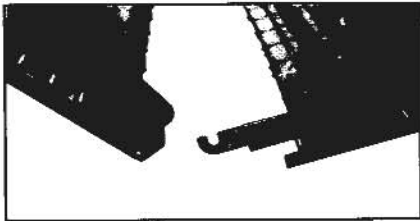
- Head board
- Head frame
- Foot frame
- Foot board
- Hi/Lo drive shaft
- X. Emergency crank

ASSEMBLY INSTRUCTION

1. First assemble the foot & head frame. It can be assembled with the foot section(A) upside down, flat on the floor with the springs facing the floor, or with the foot section on its side, whichever is easier. Motor or cranks should be on the left side.



2. Pick up the head frame(B) and at a 75% angle fit the frame hooks onto the two shoulder rivets on the side rail of the foot frame. Rotate the head frame until it is lined up with the foot frame. Lock the hooks securely onto the shoulder rivets. Then secure the hex bolt onto the hole in the middle.



3. With the two frames connected and spring section of the frames facing up, slide the head board and the foot board onto the frame corner plate rivets. All head boards are taller than the foot boards.



4. Both motorized and manual beds have 2 drive tubes and a hi-lo shaft located under the bottom of the main frame.